

1.0 - GENERAL INFORMATION

This manual shows you how to safely install, operate and use the device.

The instructions for use **ALWAYS** need to be available in the facility where the device is installed.

ATTENTION: installation/maintenance needs to be carried out by qualified staff (as explained in section 1.3) by using suitable personal protective equipment (PPE).

For any information pertaining to installation/maintenance or in case of problems that cannot be solved with the instructions, contact the manufacturer by using the address and phone numbers provided on the last page.

1.1 - DESCRIPTION

A device that retains dust particles conveyed by the gas and protects the elements in danger (burners, counters, boilers, pressure regulators, etc.) from rapid clogging.

IT consists of a filter cartridge made of washable synthetic material and can be entirely removed for full inspection, cleaning and/or replacement.

It can be supplied equipped with:

- pressure test nipples and/or connections to control the pressure and/or differential pressure.
- cap or drain valve for condensation drainage.
- clogging indicator differential pressure gauge installation set-up;
- pressure gauge already installed.

Reference standards: EN 126 – EN 13611.

1.2 - KEY TO SYMBOLS



DANGER: Failure to observe this may cause damage to tangible goods.



DANGER: Failure to observe this may cause damage to tangible goods, injury to people and/or pets.



ATTENTION: Attention is drawn to the technical details intended for qualified staff.

1.3 - QUALIFIED STAFF

These are people who:

- Are familiar with product installation, assembly, start-up and maintenance;
- Know the regulations in force in the region or country pertaining to installation and safety;
- Have first-aid training.



1.4 - USING NON-ORIGINAL SPARE PARTS

- To perform maintenance or change spare parts (e.g. filter element, O-ring, etc.) **ONLY USE** manufacturer-recommended parts. Using different parts not only voids the product warranty, it could compromise correct operation of the device.
- The manufacturer is not liable for malfunctions caused by unauthorised tampering or use of non-original spare parts.



1.5 - IMPROPER USE

- The product must only be used for the purpose it was built for.
- It is not allowed to use fluids other than those expressly stated.
- The technical data set forth on the rating plate must not, under any circumstances, be exceeded. The end user or installer is in charge of implementing proper systems to protect the device, which ensure the maximum pressure indicated on the rating plate is not exceeded.
- The manufacturer is not responsible for any damage caused by improper use of the device.

2.0 - TECHNICAL DATA

- Use : non-aggressive gases of the three families (dry gases)
- Ambient temperature (TS) : -40 ÷ +70°C
- Maximum operating pressure : 2 or 6 bar (see product label)
- Mechanical strength : Group 2 (according to EN 13611)
- Flanged connections that can be coupled to PN 16 flanges : (DN 65 - DN 80 - DN 100 - DN 125 - DN 150 - DN 200 - DN 250 - DN 300) ISO 7005 / EN 1092-1
- ANSI 150 flanged connections : on request
- Filter element* : Filtering 10-20-50 µm (see product label)
- In compliance with : (EU) Regulation 2016/426 (Appliances burning gaseous fuels) PED Directive 2014/68/EU

* DN 125 - DN 150 - DN 200 - DN 250 - DN 300 only 10 µm

3.0 - COMMISSIONING THE DEVICE



3.1 - OPERATIONS PRIOR TO INSTALLATION

- It is necessary to close the gas upstream of the device prior to installation;
- Make sure that the line pressure **DOES NOT EXCEED** the maximum pressure declared on the product label;
- Protective caps (if any) must be removed prior to installation;
- Device pipes and insides must be clear of any foreign bodies;
- Make sure the inlet and outlet counter-flanges are perfectly coaxial and parallel in order to prevent unnecessary mechanical stress to the body. Also calculate the space to insert the seal gasket;
- With regard to tightening operations, equip yourself with one or two calibrated torque wrenches or other controlled locking tools;
- Consider the clearance requirements to replace the filter element;
- With outdoor installation, it is advisable to install a protective roof to prevent rain from oxidising or damaging parts of the device.



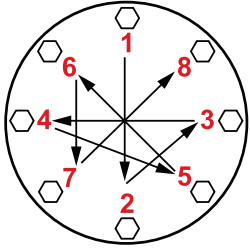
- According to the plant geometry, check the risk of an explosive mixture arising inside the piping;
- If the filter is installed near other devices or as part of an assembly, compatibility between the filter and these devices must be evaluated beforehand;
- Provide a protection against impacts or accidental contacts if the device is accessible to unqualified personnel.



3.2 - INSTALLATION (see example in 3.4)

- Assemble the device by flanging it, with the due seals, onto the plant with pipes whose flanges are consistent with the connection being attached. The gaskets must be free from defects and must be centred between the flanges;
- If, after installing the gaskets, there is still an excessive space in between, do not try to reduce said gap by excessively tightening the bolts of the device;
- The arrow, shown on the body (**3**) of the device, needs to be pointing towards the application;
- Insert the relative washers inside the bolts in order to prevent damage to the flanges during tightening;
- When tightening, be careful not to “pinch” or damage the gasket;

- Tighten the nuts or bolts gradually, in a “cross” pattern (see the example below);
- Tighten them, first by 30%, then by 60% and finally 100% of the maximum torque (see the table below according to EN 13611);

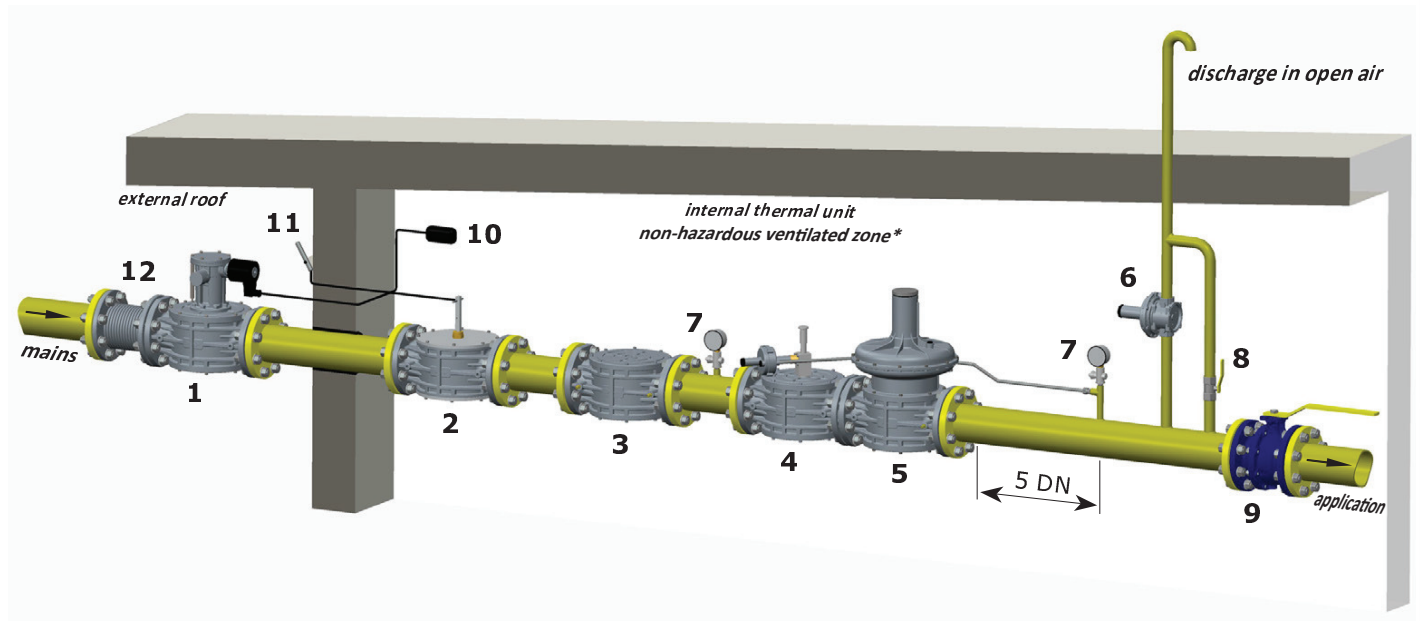


Diameter	DN 65	DN 80	DN 100	DN 125	DN 150	> DN 150
Max. torque (N.m)	50	50	80	160	160	160

- Tighten each nut and bolt again clockwise at least once, until the maximum torque has been achieved uniformly;
- The filter can be installed in any position as long as the arrow, indicated on the body (**3**) of the appliance, faces the application;
- During installation, avoid debris or metal residues from getting into the device;
- To guarantee mechanical tension-free assembly, we recommend using compensating joints, which also adjust to the pipe’s thermal expansion;
- If the device is to be installed in a ramp, it is the installer’s responsibility to provide suitable or correctly sized supports to hold and secure the assembly. Never, for any reason whatsoever, leave the weight of the ramp resting only on the connections (threaded or flanged) of the individual devices;
- In any case, following installation, check the tightness of the plant;

3.4 - GENERIC EXAMPLE OF AN INSTALLATION

1. M16/RM N.C. Manual reset solenoid valve
2. SM Jerk ON/OFF valve
- 3. FM gas filter**
4. OPSO series MVB/1 MAX shut-off valve
5. RG/2MC pressure regulator
6. MVS/1 relief valve
7. Pressure gauge and relative button
8. Vent valve
9. Ball valve
10. Gas detector
11. SM remote jerk ON/OFF valve lever control
12. Expansion joint/anti-vibration mount





4.0 - FIRST START-UP



- Before start-up, make sure that all the instructions on the rating plate, including the direction of flow, are observed;
- After having gradually pressurised the system, check the tightness and operation of the filter.



4.1 - RECOMMENDED PERIODIC CHECKS

- Use a suitable calibration tool to ensure the bolts are tightened as indicated in 3.2;
- Check the tightness of the flanged/threaded connections on the system;
- Check the tightness and operation/efficiency of the filter;

The final user or installer is responsible for defining the frequency of these checks based on the severity of the service conditions.



5.0 - MAINTENANCE



- Before carrying out any dismantling operation on the device, make sure that there is no pressurised gas inside.



REPLACING THE FILTER ELEMENT (2)

- Remove the cover (1) by loosening the fastening screws (5);
- Extract the filter element and check its conditions. Blow it and clean it and, if necessary, replace it.
- Reassemble it in its initial position, checking that it is placed between the special guides (4) (see fig. 1-2-3);
- Check the conditions of the sealing O-ring (6) of the cover (1), and replace it if necessary (recommended);
- Make sure the O-ring (6) of the cover (1) is inside the provided groove;
- Reassemble the cover and secure it in its original position, being very careful not to “pinch” or damage the O-ring during tightening;
- Tighten the screws (5) gradually, following a “cross” pattern, until the torque (tolerance -15%) indicated in the table below is reached. Use a calibrated torque wrench to do this.
- Check the body/cover seal.

Screw	M5		M6		M8		M10		M12	
	Galvanised	Stainless Steel	Galvanised	Stainless Steel	Galvanised	Stainless Steel	Galvanised	Stainless Steel	Galvanised	Stainless Steel
Max. torque (N.m)	6	4.5	10	7.5	25	18.5	49.5	37	84.5	63.5

6.0 - TRANSPORT, STORAGE AND DISPOSAL

- During transport the material needs to be handled with care, avoiding any impact or vibrations to the device;
- If the product has any surface treatments (ex. painting, cataphoresis, etc.) it must not be damaged during transport;
- The transport and storage temperatures must observe the values provided on the rating plate;
- If the device is not installed immediately after delivery it must be correctly placed in storage in a dry and clean place;
- In humid facilities, it is necessary to use driers or heating to avoid condensation.
- At the end of its service life, the product is to be disposed of in compliance with the legislation in force in the country where this operation is performed.

7.0 - WARRANTY

The warranty conditions agreed with the manufacturer at the time of the supply apply.

For damage caused by:



- Improper use of the device;
- Failure to observe the requirements described in this document;
- Failure to observe the regulations pertaining to installation;
- Tampering, modification and use of non-original spare parts;

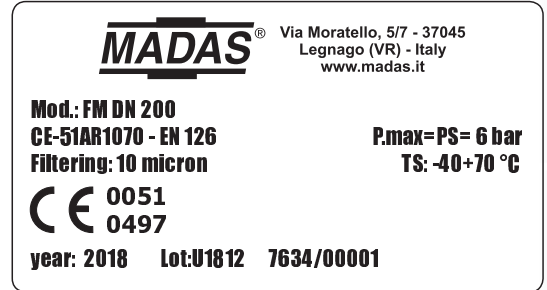
are not covered by the rights of the warranty or compensation for damage.

The warranty also excludes maintenance work, the assembly of devices of other manufacturers, making changes to the device and natural wear.

8.0 - RATING PLATE DATA

The rating plate data (see example provided here) includes the following:

- Manufacturer's name/logo and address (possible distributor name/logo)
- Mod.: = device name/model followed by the connection diameter
- CE-51AR1070 = certification pin number
- EN 126 = Product reference regulation
- P. max = Maximum pressure at which product operation is guaranteed
- PS = Allowable maximum pressure
- Filtering = Filtering
- TS = Temperature range within which product operation is guaranteed
-  0051 = Compliance with (EU) Regulation 2016/426 followed by Notified Body No.
-  0497 = In compliance with PED directive followed by the no. of the Notified Body
- year = Year of manufacture
- Lot = Product serial number (see explanation below)
 - U1812 = Lot issued in year 2018 in the 12th week
 - 7634 = progressive job order number for the indicated year
 - 00001 = progressive number referring to the quantity of the lot



9.0 - FILTER SIZING EXAMPLE

Usage data

$$Q_n = 1210 \text{ [Nm}^3\text{/h] Methane}$$

$$P_i = 1.2 \text{ [bar]}$$

To use the diagram, you have to convert the usage data to the diagram conditions ($P_1=0$) and vice versa.

- Conversion to the flow rate at the diagram conditions:

$$Q_d \text{ [Nm}^3\text{/h]} = \left(\frac{Q_n \text{ [Nm}^3\text{/h]}}{P_i + 1 \text{ [bar]}} \right) = \left(\frac{1210 \text{ [Nm}^3\text{/h]}}{1.2 + 1 \text{ [bar]}} \right) = 550 \text{ [m}^3\text{/h]}$$

- Choosing the filter diameter:

Maximum flow rates in m ³ /h of methane gas considering a max flow speed through the pipes of 20 m/s							
DN 65	DN 80	DN 100	DN 125	DN 150	DN 200	DN 250	DN 300
244 m ³ /h	370 m ³ /h	578 m ³ /h	903 m ³ /h	1300 m ³ /h	2312 m ³ /h	3613 m ³ /h	5203 m ³ /h

- Identify the Q_d flow rate on the Gas line used and go up with a vertical line until you cross the straight line for the selected diameter (see example diagram on page 32);
- From this newly identified point, move left until you cross the graph axis and read the ΔP_d
- Converting the ΔP_d measured on the diagram at the system conditions:

$$\Delta P_r \text{ [mbar]} = \Delta P_d \text{ [mbar]} \times (P_i + 1) \text{ [bar]} = 6.5 \text{ [mbar]} \times (1.2 + 1) \text{ [bar]} = 14.3 \text{ [mbar]}$$

- Follow the same procedure in the diagrams on pages 32 and 33 to calculate the pressure drop of the filters to the various filtering points (50 μm -20 μm -10 μm).

KEY

Q_n : Usage flow rate [Nm³/h]

Q_d : Flow rate at the diagram conditions [m³/h]

P_i : System pressure

ΔP_d : ΔP measured on the diagram

ΔP_r : ΔP normalised to the system condition

P_1 : Diagram tracing pressure

10.0 - DIFFERENTIAL PRESSURE GAUGE CLOGGING INDICATOR

10.1 - DESCRIPTION

The differential pressure gauge used to point the clogging degree of the cartridge filters. It is equipped of adjust maximum index (red arrow) able to supply the best ΔP value occurred. Can be supplied already mounted (as in figure 5 and 6) or as accessory to be mounted later.

Generally it is supplied mounted on filters as the picture and stated fig. 5, namely:

- arrow on the filter body left to right;
- readable dial frontally;
- + mark on the back left

It is possible to supply it even as stated in in fig. 6 (reverse type "R"), namely:

- arrow on the filter body left to right;
- readable dial from the back;
- + mark on the left (in this case the marks + and – are specified with proper labels).

Both versions can be supplied with a built in proximity sensor too to transmit a maximum differential pressure signal from remote ("S" type).

The sensore is normally open type and supplies a signal when the ΔP pointer reaches 100 mbar point. Different settings on request.



10.2 - INSTALLATION

If the differential pressure gauge is supplied as accessory it is necessary to close the gas before installation.

We suggest the pressure gauge installation on filters with premounting connections then with 2 G 1/8 threaded holes (distance between them 55 mm) already present on the cover (see cover picture and fig. 5 and 6).

If the filter do not have this premounting connections you must do a connection as show in fig. 7 using pipes and/or connections having matching threads with the connection to be connected and suitable for gas use.

The filter on which the pressure gauge have to be mount must be equipe at least with an inlet and outlet pressure test point. After mounting make a working and a leak test.

Once the filter is mounted (see related instruction sheet) before the plant start up reset the red arrow.

Check the ΔP with new filter and with flow in the plant.

Replace the cartridge when the differential pressure is doubled comparing the original value obtained with new filter.

10.3 - TECHNICAL DATA

- Gauge P. max: 20 bar
- Standard maximum ΔP : 150 mbar (different ΔP on request)
- Environment temperature: $-40 \div +60$ °C

Proximity sensor features

- Maximum voltage: 30 Vdc
- Maximum power: 100 mA
- Protection degree: IP55
- Protection way: EEx ia IIC T6
- Cable length: 2 m